

**SAFETY DATA SHEET****Foster® DUCT-FAS™ 85-22**

Version 1.1

Revision Date 02/14/2023

**SECTION 1. PRODUCT AND COMPANY IDENTIFICATION**

Product name : Foster® DUCT-FAS™ 85-22  
Product code : 100000015037

**Manufacturer or supplier's details**

Company : H.B. Fuller Company  
Address : 1200 Willow Lake Boulevard  
Vadnais Heights, MN 55110  
Telephone : 1-888-423-8553

Medical Emergency Phone Number (24 Hours): 1-888-853-1758

Transport Emergency Phone Number (CHEMTREC): 1-800-424-9300

**Recommended use of the chemical and restrictions on use**

Recommended use : Solvent based adhesive  
Restrictions on use : For industrial use only.

**SECTION 2. HAZARDS IDENTIFICATION****Emergency Overview**

Appearance	liquid
Color	red
Odor	solvent

**GHS Classification**

Flammable liquids : Category 2  
Skin irritation : Category 2  
Reproductive toxicity : Category 2  
Specific target organ toxicity - single exposure : Category 3 (Central nervous system)  
Specific target organ toxicity - repeated exposure : Category 2  
Aspiration hazard : Category 1

**GHS label elements**

Hazard pictograms :   

Signal Word : Danger

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**Hazard Statements:**

H225 Highly flammable liquid and vapor. H304 May be fatal if swallowed and enters airways. H315 Causes skin irritation. H336 May cause drowsiness or dizziness. H361fd Suspected of damaging fertility. Suspected of damaging the unborn child. H373 May cause damage to organs through prolonged or repeated exposure.

**Precautionary Statements:**

**Prevention:** P201 Obtain special instructions before use. P202 Do not handle until all safety precautions have been read and understood. P210 Keep away from heat/ sparks/ open flames/ hot surfaces. No smoking. P233 Keep container tightly closed. P240 Ground/bond container and receiving equipment. P241 Use explosion-proof electrical/ ventilating/ lighting/ equipment. P242 Use only non-sparking tools. P243 Take precautionary measures against static discharge. P260 Do not breathe mist or vapors. P264 Wash skin thoroughly after handling. P271 Use only outdoors or in a well-ventilated area. P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.

**Response:** P301 + P310 IF SWALLOWED: Immediately call a POISON CENTER/ doctor. P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower. P304 + P340 + P312 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/ doctor if you feel unwell. P308 + P313 IF exposed or concerned: Get medical advice/ attention. P331 Do NOT induce vomiting. P332 + P313 If skin irritation occurs: Get medical advice/ attention. P362 Take off contaminated clothing and wash before reuse. P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.

**Storage:** P403 + P233 Store in a well-ventilated place. Keep container tightly closed. P403 + P235 Store in a well-ventilated place. Keep cool. P405 Store locked up.

**Disposal:** P501 Dispose of contents/ container to an approved waste disposal plant.

**Potential Health Effects****Carcinogenicity:****IARC**

Group 2B: Possibly carcinogenic to humans

Paraffin waxes and 63449-39-8  
Hydrocarbon waxes, chloro

Alkanes, chloro 61788-76-9

**OSHA**

No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

**NTP**

Reasonably anticipated to be a human carcinogen

Paraffin waxes and 63449-39-8  
Hydrocarbon waxes, chloro**SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS**

Substance / Mixture : Mixture

**Hazardous ingredients**

Chemical name	CAS-No.	Concentration [%]
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n-hexane	110-54-3	50 - 70
Toluene	108-88-3	5 - 10
Paraffin waxes and Hydrocarbon waxes, chloro	63449-39-8	1 - 5
Alkanes, chloro	61788-76-9	1 - 5
Calcium carbonate	471-34-1	1 - 5

Actual concentration is withheld as a trade secret

**SECTION 4. FIRST AID MEASURES**

- General advice : Show this material safety data sheet to the doctor in attendance.
- If inhaled : Move to fresh air.  
If symptoms persist, call a physician.
- In case of skin contact : Wash off with soap and water.  
Get medical attention if irritation develops and persists.
- In case of eye contact : Flush eyes with water at least 15 minutes. Get medical attention if eye irritation develops or persists.
- If swallowed : Do NOT induce vomiting.  
If victim is fully conscious, give a cupful of water.  
Never give anything by mouth to an unconscious person.  
Obtain medical attention.

**SECTION 5. FIRE-FIGHTING MEASURES**

- Suitable extinguishing media : Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide.
- Specific hazards during fire fighting : Cool closed containers exposed to fire with water spray.
- Special protective equipment for fire-fighters : In the event of fire, wear self-contained breathing apparatus.  
Use personal protective equipment.

**SECTION 6. ACCIDENTAL RELEASE MEASURES**

- Personal precautions, protective equipment and emergency procedures : Remove all sources of ignition.  
Beware of vapors accumulating to form explosive concentrations. Vapors can accumulate in low areas.  
Refer to protective measures listed in sections 7 and 8.
- Environmental precautions : Prevent spreading over a wide area (e.g., by containment or oil barriers).

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Methods and materials for containment and cleaning up : Soak up with inert absorbent material.  
 Sweep up and shovel into suitable containers for disposal.  
 Non-sparking tools should be used.

**SECTION 7. HANDLING AND STORAGE**

Local/Total ventilation : Use only with adequate ventilation.

Advice on safe handling : Avoid inhalation of vapor or mist.  
 Do not use in areas without adequate ventilation.  
 Keep away from fire, sparks and heated surfaces.  
 Keep container closed when not in use.  
 Take precautionary measures against static discharges.

Conditions for safe storage : Take measures to prevent the build up of electrostatic charge.  
 Use explosion-proof equipment.  
 Keep containers tightly closed in a dry, cool and well-ventilated place.  
 Keep away from sources of ignition - No smoking.  
 Solvent vapors are heavier than air and may spread along floors.

Materials to avoid : Strong oxidizing agents

**SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION**
**Ingredients with workplace control parameters**

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
n-hexane	110-54-3	TWA	50 ppm	ACGIH
		TWA	500 ppm 1,800 mg/m <sup>3</sup>	OSHA Z-1
		TWA	50 ppm 180 mg/m <sup>3</sup>	OSHA P0
		PEL	50 ppm 180 mg/m <sup>3</sup>	CAL PEL
Toluene	108-88-3	TWA	20 ppm	ACGIH
		TWA	200 ppm	OSHA Z-2
		CEIL	300 ppm	OSHA Z-2
		Peak	500 ppm	OSHA Z-2
		TWA	100 ppm 375 mg/m <sup>3</sup>	OSHA P0
		STEL	150 ppm 560 mg/m <sup>3</sup>	OSHA P0

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		PEL	10 ppm 37 mg/m <sup>3</sup>	CAL PEL
		C	500 ppm	CAL PEL
		STEL	150 ppm 560 mg/m <sup>3</sup>	CAL PEL
Calcium carbonate	471-34-1	PEL (Total dust)	10 mg/m <sup>3</sup>	CAL PEL
		PEL (respirable dust fraction)	5 mg/m <sup>3</sup>	CAL PEL

**Engineering measures** : Use local exhaust ventilation or other engineering controls to minimize exposures.

**Personal protective equipment**

Respiratory protection : Use respiratory protection unless adequate local exhaust ventilation is provided or exposure assessment demonstrates that exposures are within recommended exposure guidelines.

Filter type : Organic vapor Type

Hand protection  
Material : Nitrile rubber

Eye protection : Safety glasses with side-shields

Hygiene measures : Avoid contact with skin, eyes and clothing.  
Provide adequate ventilation.

**SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES**

Appearance : liquid  
 Color : red  
 Odor : solvent  
 Odor Threshold : no data available  
 pH : Not applicable  
 Melting point/freezing point : is not determined  
 Boiling point/boiling range : is not determined  
 Flash point : -11 °C Method: Pensky-Martens closed cup  
 Evaporation rate : is not determined  
 Upper explosion limit : Upper flammability limit  
 is not determined  
 Lower explosion limit : Lower flammability limit  
 is not determined  
 Vapor pressure : is not determined

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Density	: 6.2 - 6.8 lb/gal
Solubility(ies)	
Water solubility	: is not determined
Partition coefficient: n-octanol/water	: no data available
Autoignition temperature	: is not determined
Viscosity	
Viscosity, kinematic	: is not determined
VOC, less water, in g/l	: 537

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**SECTION 10. STABILITY AND REACTIVITY**

Chemical stability	: The product is chemically stable.
Possibility of hazardous reactions	: Hazardous polymerization does not occur.
Conditions to avoid	: Heat, flames and sparks.
Hazardous decomposition products	: Stable under normal conditions.

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**SECTION 11. TOXICOLOGICAL INFORMATION****Acute toxicity****Product:**

Acute dermal toxicity : Acute toxicity estimate : 4,746 mg/kg  
Method: Calculation method

**Components:****n-hexane:**

Acute dermal toxicity : LD50 Dermal Rabbit: 3,000 mg/kg

**Toluene:**

Acute oral toxicity : LD50 Oral Rat: 5,580 mg/kg

Acute inhalation toxicity : LC50 Rat: 12.5 mg/l  
Exposure time: 4 h

**Skin corrosion/irritation**

No data available

**Serious eye damage/eye irritation**

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No data available

**Respiratory or skin sensitization**

No data available

**Germ cell mutagenicity**

No data available

**Carcinogenicity**

No data available

**Reproductive toxicity**

No data available

**STOT-single exposure**

No data available

**STOT-repeated exposure**

No data available

**Aspiration toxicity**

No data available

**SECTION 12. ECOLOGICAL INFORMATION****Ecotoxicity****Components:****n-hexane :**

Toxicity to fish : LC50 (Pimephales promelas (fathead minnow)): 2.1 - 2.98 mg/l  
Exposure time: 96 h  
Test Method: flow-through test

**Paraffin waxes and Hydrocarbon waxes, chloro :**

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): > 0.0109 mg/l  
Exposure time: 96 h  
Test Method: flow-through test

**Persistence and degradability**

No data available

**Bioaccumulative potential****Mobility in soil**

No data available

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**Other adverse effects**

No data available

**SECTION 13. DISPOSAL CONSIDERATIONS****Disposal methods**

Waste from residues : This product meets the definition of hazardous waste under the U.S. EPA Hazardous Waste Regulations 40 CFR 261. It is ignitable waste class D001. Disposal via incineration is recommended. Consult your state, local, or provincial authorities for more restrictive requirements. The hazard and precautionary statements displayed on the label also apply to any residues left in the container.

**SECTION 14. TRANSPORT INFORMATION****International Regulations****IATA-DGR**

UN/ID No. : UN 1133  
Proper shipping name : Adhesives  
(HEXANE)  
Class : 3  
Packing group : II  
Labels : Flammable Liquids  
Packing instruction (cargo aircraft) : 364  
Packing instruction (passenger aircraft) : 353

**IMDG-Code**

UN number : UN 1133  
Proper shipping name : ADHESIVES  
(HEXANE)  
Class : 3  
Packing group : II  
Labels : 3  
EmS Code : F-E, S-D  
Marine pollutant : yes

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code**

Not applicable for product as supplied.

**Domestic regulation****49 CFR**

UN/ID/NA number : UN 1133  
Proper shipping name : Adhesives  
(HEXANE)  
Class : 3



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Packing group : II  
Labels : FLAMMABLE LIQUID  
ERG Code : 128  
Marine pollutant : yes

**Special precautions for user**

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

**SECTION 15. REGULATORY INFORMATION**

**SARA 311/312 Hazards** : Flammable (gases, aerosols, liquids, or solids)  
Reproductive toxicity  
Specific target organ toxicity (single or repeated exposure)  
Aspiration hazard  
Skin corrosion or irritation

**SARA 302** : This material does not contain any components with a section 302 EHS TPQ.

**SARA 313** : The following components are subject to reporting levels established by SARA Title III, Section 313:

n-hexane	110-54-3
Toluene	108-88-3

**Clean Air Act**

The following chemical(s) are listed as HAP under the U.S. Clean Air Act, Section 112 (40 CFR 61):

n-hexane	110-54-3
Toluene	108-88-3

**US State Regulations**

**California Prop 65** Please contact Supplier for more information.

**The ingredients of this product are reported in the following inventories:**

**TSCA** All substances listed as active on the TSCA inventory

**DSL** All components of this product are on the Canadian DSL

**KECI** On the inventory, or in compliance with the inventory

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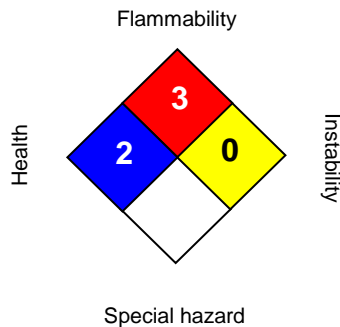
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**PICCS** On the inventory, or in compliance with the inventory  
  
**IECSC** On the inventory, or in compliance with the inventory  
**Inventories Legend** TSCA (USA), DSL (Canada), REACH(Europe), AIC (Australia), NZIoC (New Zealand), ENCS (Japan), KECI (Korea), PICCS (Philippines), IECSC (China), TWINV (Taiwan)

**SECTION 16. OTHER INFORMATION**

Prepared by: Global Regulatory Office - phone: 1-651-236-5842 - email: msds.request@hbfuller.com

**Further information**
**NFPA:**

**HMIS III:**

<b>HEALTH</b>	<b>3*</b>
<b>FLAMMABILITY</b>	<b>3</b>
<b>PHYSICAL HAZARD</b>	<b>0</b>

0 = not significant, 1 =Slight,  
 2 = Moderate, 3 = High  
 4 = Extreme, \* = Chronic

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