

**SAFETY DATA SHEET**
**Foster® MONOLAR® 60-90**

Version 1.5

Revision Date 12/04/2024

**SECTION 1. PRODUCT AND COMPANY IDENTIFICATION**

Product name : Foster® MONOLAR® 60-90  
 Product code : 100000015013

**Manufacturer or supplier's details**

Company : H.B. Fuller Company  
 Address : 1200 Willow Lake Boulevard  
 Vadnais Heights, MN 55110  
 Telephone : 1-888-423-8553

Medical Emergency Phone Number (24 Hours): 1-888-853-1758

Transport Emergency Phone Number (CHEMTREC): 1-800-424-9300

**Recommended use of the chemical and restrictions on use**

Recommended use : Solvent based adhesive  
 Restrictions on use : For industrial use only.

**SECTION 2. HAZARDS IDENTIFICATION**
**Emergency Overview**

Appearance	viscous liquid
Color	white
Odor	solvent

**GHS Classification**

Flammable liquids : Category 3  
 Skin irritation : Category 2  
 Eye irritation : Category 2A  
 Carcinogenicity : Category 2  
 Reproductive toxicity : Category 1B  
 Effects on or via lactation :  
 Specific target organ toxicity - single exposure : Category 3 (Respiratory system)  
 Aspiration hazard : Category 1

**GHS label elements**

Hazard pictograms :   

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Signal Word : Danger

**Hazard Statements:**

H226 Flammable liquid and vapor. H304 May be fatal if swallowed and enters airways. H315 Causes skin irritation. H319 Causes serious eye irritation. H335 May cause respiratory irritation. H351 Suspected of causing cancer. H360 May damage fertility or the unborn child. H362 May cause harm to breast-fed children.

**Precautionary Statements:**

**Prevention:** P201 Obtain special instructions before use. P202 Do not handle until all safety precautions have been read and understood. P210 Keep away from heat/ sparks/ open flames/ hot surfaces. No smoking. P233 Keep container tightly closed. P240 Ground/bond container and receiving equipment. P241 Use explosion-proof electrical/ ventilating/ lighting/ equipment. P242 Use only non-sparking tools. P243 Take precautionary measures against static discharge. P261 Avoid breathing mist or vapors. P263 Avoid contact during pregnancy/ while nursing. P264 Wash skin thoroughly after handling. P270 Do not eat, drink or smoke when using this product. P271 Use only outdoors or in a well-ventilated area. P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.

**Response:** P301 + P310 IF SWALLOWED: Immediately call a POISON CENTER/ doctor. P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower. P304 + P340 + P312 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/ doctor if you feel unwell. P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P308 + P313 IF exposed or concerned: Get medical advice/ attention. P331 Do NOT induce vomiting. P332 + P313 If skin irritation occurs: Get medical advice/ attention. P337 + P313 If eye irritation persists: Get medical advice/ attention. P362 Take off contaminated clothing and wash before reuse. P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.

**Storage:** P403 + P233 Store in a well-ventilated place. Keep container tightly closed. P403 + P235 Store in a well-ventilated place. Keep cool. P405 Store locked up.

**Disposal:** P501 Dispose of contents/ container to an approved waste disposal plant.

**Potential Health Effects****Carcinogenicity:****IARC**

Group 1: Carcinogenic to humans

Quartz (SiO<sub>2</sub>) 14808-60-7

Group 2B: Possibly carcinogenic to humans

Paraffin waxes and  
Hydrocarbon waxes, chloro 63449-39-8

Alkanes, chloro 61788-76-9

cumene 98-82-8

Group 1: Carcinogenic to humans

Quartz (SiO<sub>2</sub>) 14808-60-7

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Paraffin waxes and  
Hydrocarbon waxes, chloro 63449-39-8

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	Alkanes, chloro	61788-76-9
	cumene	98-82-8
<b>OSHA</b>	No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.	
	No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.	
<b>NTP</b>	Known to be human carcinogen	
	Quartz (SiO <sub>2</sub> )	14808-60-7
	Reasonably anticipated to be a human carcinogen	
	Paraffin waxes and Hydrocarbon waxes, chloro	63449-39-8
	cumene	98-82-8
	diantimony trioxide	1309-64-4
	Known to be human carcinogen	
	Quartz (SiO <sub>2</sub> )	14808-60-7
	Reasonably anticipated to be a human carcinogen	
	Paraffin waxes and Hydrocarbon waxes, chloro	63449-39-8
	cumene	98-82-8
	diantimony trioxide	1309-64-4

**SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS**

Substance / Mixture : Mixture

**Hazardous ingredients**

Chemical name	CAS-No.	Concentration [%]
Feldspar-group minerals	68476-25-5	10 - 20
1,2,4-trimethylbenzene	95-63-6	10 - 20
Paraffin waxes and Hydrocarbon waxes, chloro	63449-39-8	5 - 10
Alkanes, chloro	61788-76-9	5 - 10
Alkanes, C14-17, chloro	85535-85-9	5 - 10
Titanium dioxide	13463-67-7	5 - 10
Solvent naphtha (petroleum), light arom.	64742-95-6	1 - 5
Wollastonite (Ca(SiO <sub>3</sub> ))	13983-17-0	1 - 5
mesitylene	108-67-8	1 - 5
Quaternary ammonium compounds,	71011-27-3	1 - 5

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bis(hydrogenated tallow alkyl)dimethyl, chlorides, compds. with hectorite		
Quartz (SiO <sub>2</sub> )	14808-60-7	1 - 5
Xylene	1330-20-7	1 - 5
cumene	98-82-8	1 - 5
2-(propyloxy)ethanol	2807-30-9	1 - 5
trimethylbenzene	25551-13-7	1 - 5
diisooctyl 4,4'-[(dibutylstannylene)bis(oxy)]bis[4-oxoisocrotonate]	25168-21-2	0.1 - 1
diantimony trioxide	1309-64-4	0.1 - 1

Actual concentration is withheld as a trade secret

**SECTION 4. FIRST AID MEASURES**

- General advice : Show this material safety data sheet to the doctor in attendance.
- If inhaled : Move to fresh air.  
If symptoms persist, call a physician.
- In case of skin contact : Wash off with soap and water.  
Get medical attention if irritation develops and persists.
- In case of eye contact : Flush eyes with water at least 15 minutes. Get medical attention if eye irritation develops or persists.
- If swallowed : Do NOT induce vomiting.  
If victim is fully conscious, give a cupful of water.  
Never give anything by mouth to an unconscious person.  
Obtain medical attention.
- Most important symptoms and effects, both acute and delayed : May be fatal if swallowed and enters airways.  
Causes skin irritation.  
Causes serious eye irritation.  
May cause respiratory irritation.  
Suspected of causing cancer.  
May damage fertility or the unborn child.  
May cause harm to breast-fed children.

**SECTION 5. FIRE-FIGHTING MEASURES**

- Suitable extinguishing media : Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide.
- Specific hazards during fire fighting : Cool closed containers exposed to fire with water spray.
- Special protective equipment : In the event of fire, wear self-contained breathing apparatus.

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for fire-fighters

Use personal protective equipment.

**SECTION 6. ACCIDENTAL RELEASE MEASURES**

- Personal precautions, protective equipment and emergency procedures : Remove all sources of ignition. Beware of vapors accumulating to form explosive concentrations. Vapors can accumulate in low areas. Refer to protective measures listed in sections 7 and 8.
- Environmental precautions : Prevent spreading over a wide area (e.g., by containment or oil barriers).
- Methods and materials for containment and cleaning up : Soak up with inert absorbent material. Sweep up and shovel into suitable containers for disposal. Non-sparking tools should be used.

**SECTION 7. HANDLING AND STORAGE**

- Local/Total ventilation : Use only with adequate ventilation.
- Advice on safe handling : Avoid inhalation of vapor or mist. Do not use in areas without adequate ventilation. Keep away from fire, sparks and heated surfaces. Keep container closed when not in use. Take precautionary measures against static discharges.
- Conditions for safe storage : Take measures to prevent the build up of electrostatic charge. Use explosion-proof equipment. Keep containers tightly closed in a dry, cool and well-ventilated place. Keep away from sources of ignition - No smoking. Solvent vapors are heavier than air and may spread along floors.
- Materials to avoid : Strong oxidizing agents

**SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION**
**Ingredients with workplace control parameters**

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
1,2,4-trimethylbenzene	95-63-6	TWA	10 ppm	ACGIH
Titanium dioxide	13463-67-7	TWA	10 mg/m3	ACGIH

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		TWA (total dust)	15 mg/m <sup>3</sup>	OSHA Z-1
		TWA (Total)	10 mg/m <sup>3</sup>	OSHA P0
		TWA (Total dust)	10 mg/m <sup>3</sup>	OSHA P0
		TWA (Respirable particulate matter)	0.2 mg/m <sup>3</sup>	ACGIH
		TWA (Respirable particulate matter)	2.5 mg/m <sup>3</sup>	ACGIH
Solvent naphtha (petroleum), light arom.	64742-95-6	TWA	500 ppm 2,000 mg/m <sup>3</sup>	OSHA Z-1
		TWA	200 mg/m <sup>3</sup>	ACGIH
		TWA	400 ppm 1,600 mg/m <sup>3</sup>	OSHA P0
Wollastonite (Ca(SiO <sub>3</sub> ))	13983-17-0	TWA (Inhalable particulate matter)	1 mg/m <sup>3</sup>	ACGIH
Quartz (SiO <sub>2</sub> )	14808-60-7	TWA (Respirable particulate matter)	0.025 mg/m <sup>3</sup>	ACGIH
		TWA (total dust)	30 mg/m <sup>3</sup> / %SiO <sub>2</sub> +2	OSHA Z-3
		TWA (respirable)	10 mg/m <sup>3</sup> / %SiO <sub>2</sub> +2	OSHA Z-3
		TWA (respirable)	250 mppcf / %SiO <sub>2</sub> +5	OSHA Z-3
		TWA (Respirable fraction)	0.1 mg/m <sup>3</sup>	OSHA P0
		TWA (Respirable dust)	0.05 mg/m <sup>3</sup>	OSHA Z-1
		PEL (Respirable dust)	0.05 mg/m <sup>3</sup>	CAL PEL
		TWA (respirable dust fraction)	0.1 mg/m <sup>3</sup>	OSHA P0
Xylene	1330-20-7	TWA	100 ppm	ACGIH
		STEL	150 ppm	ACGIH
		STEL	150 ppm 655 mg/m <sup>3</sup>	OSHA P0
		TWA	100 ppm 435 mg/m <sup>3</sup>	OSHA P0
		TWA	100 ppm	OSHA Z-1

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			435 mg/m3	
		STEL	150 ppm 655 mg/m3	CAL PEL
		C	300 ppm	CAL PEL
		PEL	100 ppm 435 mg/m3	CAL PEL
		TWA	20 ppm	ACGIH
cumene	98-82-8	TWA	5 ppm	ACGIH
		TWA	50 ppm 245 mg/m3	NIOSH REL
		TWA	50 ppm 245 mg/m3	OSHA Z-1
		TWA	50 ppm 245 mg/m3	OSHA P0
		PEL	50 ppm 245 mg/m3	CAL PEL
trimethylbenzene	25551-13-7	TWA	25 ppm	ACGIH
		TWA	25 ppm 125 mg/m3	OSHA P0
		TWA	10 ppm	ACGIH
diisooctyl 4,4'- [(dibutylstannylene)bis(oxy)]bis [4-oxoisocrotonate]	25168-21-2	TWA	0.1 mg/m3	OSHA Z-1
		TWA	0.1 mg/m3	ACGIH
		STEL	0.2 mg/m3	ACGIH
		TWA	0.1 mg/m3	OSHA P0
		TWA	0.1 mg/m3	NIOSH REL
		PEL	0.1 mg/m3	CAL PEL
		STEL	0.2 mg/m3	CAL PEL
diantimony trioxide	1309-64-4	TWA	0.5 mg/m3	OSHA Z-1
		TWA	0.5 mg/m3	OSHA P0
		TWA (Inhalable particulate matter)	0.02 mg/m3	ACGIH

**Engineering measures** : Use local exhaust ventilation or other engineering controls to minimize exposures.

**Personal protective equipment**

Respiratory protection : Use respiratory protection unless adequate risk management measures (exhaust/ ventilation) are provided or exposure assessment demonstrates that exposures are within recommended exposure guidelines.

Filter type : Organic vapor Type

Hand protection  
Material : Nitrile rubber

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Eye protection : Safety glasses with side-shields

Hygiene measures : Avoid contact with skin, eyes and clothing.  
Provide adequate ventilation.

**SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES**

Appearance : viscous liquid

Color : white

Odor : solvent

Odor Threshold : no data available

pH : Not applicable

Melting point/freezing point : is not determined

Boiling point/boiling range : is not determined

Flash point : 43 °C

Evaporation rate : is not determined

Upper explosion limit : Upper flammability limit  
is not determined

Lower explosion limit : Lower flammability limit  
is not determined

Vapor pressure : is not determined

Density : 10.4 - 10.8 lb/gal

Solubility(ies)

Water solubility : is not determined

Partition coefficient: n-  
octanol/water : no data available

Autoignition temperature : is not determined

Viscosity

Viscosity, kinematic : is not determined

VOC, less water, in g/l : 513

**SECTION 10. STABILITY AND REACTIVITY**

Chemical stability : The product is chemically stable.

Possibility of hazardous  
reactions : Hazardous polymerization does not occur.

Conditions to avoid : Heat, flames and sparks.

Hazardous decomposition  
products : Stable under normal conditions.



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**SECTION 11. TOXICOLOGICAL INFORMATION****Acute toxicity****Product:**

Acute oral toxicity : Acute toxicity estimate : > 5,000 mg/kg  
Method: Calculation method

Acute inhalation toxicity : Acute toxicity estimate : 92.82 mg/l  
Exposure time: 4 Hours  
Test atmosphere: vapor  
Method: Calculation method

Acute dermal toxicity : Acute toxicity estimate : > 5,000 mg/kg  
Method: Calculation method

**Components:****1,2,4-trimethylbenzene:**

Acute oral toxicity : LD50 Oral Rat: 3,400 mg/kg

Acute inhalation toxicity : LC50 Rat: 18 mg/l  
Exposure time: 4 h  
Test atmosphere: vapor

Acute dermal toxicity : LD50 Dermal Rabbit: > 3,160 mg/kg

**Solvent naphtha (petroleum), light arom.:**

Acute inhalation toxicity : LC50 Rat: > 5.2 mg/l  
Exposure time: 4 h  
Test atmosphere: vapor

Acute dermal toxicity : LD50 Dermal Rabbit: > 2,000 mg/kg

**Xylene:**

Acute oral toxicity : LD50 Oral Rat: 4,300 mg/kg

Acute inhalation toxicity : LC50 Rat: 47,635 mg/l  
Exposure time: 4 h  
Test atmosphere: vapor

**cumene:**

Acute oral toxicity : LD50 Oral Rat: 1,400 mg/kg

**Skin corrosion/irritation**

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No data available

**Serious eye damage/eye irritation**

No data available

**Respiratory or skin sensitization**

No data available

**Germ cell mutagenicity**

No data available

**Carcinogenicity**

No data available

**Reproductive toxicity**

No data available

**STOT-single exposure**

No data available

**STOT-repeated exposure**

No data available

**Aspiration toxicity**

No data available

**SECTION 12. ECOLOGICAL INFORMATION****Ecotoxicity****Components:****1,2,4-trimethylbenzene :**

Toxicity to fish : LC50 (Pimephales promelas (fathead minnow)): 7.19 - 8.28 mg/l  
Exposure time: 96 h  
Test Method: flow-through test

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 6.14 mg/l  
Exposure time: 48 h  
Test Method: static test

**Paraffin waxes and Hydrocarbon waxes, chloro :**

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): > 0.0109 mg/l  
Exposure time: 96 h  
Test Method: flow-through test

**Solvent naphtha (petroleum), light arom. :**

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Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): 9.22 mg/l  
Exposure time: 96 h  
Test Method: static test

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 6.14 mg/l  
Exposure time: 48 h  
Test Method: static test

**mesitylene :**

Toxicity to fish : LC50 (Pimephales promelas (fathead minnow)): 3.48 mg/l  
Exposure time: 96 h  
Test Method: static test

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 50 mg/l  
Exposure time: 24 h  
Test Method: static test

**Quaternary ammonium compounds, bis(hydrogenated tallow alkyl)dimethyl, chlorides, compds. with hectorite :**

Toxicity to algae : EC50 (Desmodesmus subspicatus (green algae)): >= 100 mg/l  
Exposure time: 72 h  
Test Type: flow-through test

**cumene :**

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): 2.7 mg/l  
Exposure time: 96 h  
Test Method: semi-static test

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 0.6 mg/l  
Exposure time: 48 h  
Test Method: static test

Toxicity to algae : EC50 (Pseudokirchneriella subcapitata (microalgae)): 2.6 mg/l  
Exposure time: 72 h  
Test Type: flow-through test

**diantimony trioxide :**

Toxicity to fish : LC50 (Pimephales promelas (fathead minnow)): > 80 mg/l  
Exposure time: 96 h  
Test Method: static test

**Persistence and degradability**

No data available

**Bioaccumulative potential****Components:****1,2,4-trimethylbenzene :**

Partition coefficient: n-octanol/water : log Pow: 3.78

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**Paraffin waxes and Hydrocarbon waxes, chloro :**

Partition coefficient: n-octanol/water : log Pow: 7.46 - 11.48 (20 °C)  
pH: 7  
GLP: no

**Alkanes, C14-17, chloro :**

Partition coefficient: n-octanol/water : log Pow: 4.7 - 8.3GLP: no

**Xylene :**

Partition coefficient: n-octanol/water : log Pow: 2.77 - 3.15GLP: no

**cumene :**

Partition coefficient: n-octanol/water : log Pow: 3.66

**Mobility in soil**

No data available

**Other adverse effects**

No data available

**SECTION 13. DISPOSAL CONSIDERATIONS****Disposal methods**

Waste from residues : This product meets the definition of hazardous waste under the U.S. EPA Hazardous Waste Regulations 40 CFR 261. It is ignitable waste class D001. Disposal via incineration is recommended. Consult your state, local, or provincial authorities for more restrictive requirements.  
The hazard and precautionary statements displayed on the label also apply to any residues left in the container.

**SECTION 14. TRANSPORT INFORMATION****International Regulations****IATA-DGR**

UN/ID No. : UN 3077  
Proper shipping name : Environmentally hazardous substance, solid, n.o.s. (Alkanes, C14-17, Chloro)  
Class : 9  
Packing group : III  
Labels : Miscellaneous,  
Packing instruction (cargo aircraft) : 956  
Packing instruction (passenger aircraft) : 956

**IMDG-Code**

UN number : UN 3077

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Proper shipping name : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID,  
N.O.S.  
(Alkanes, C14-17, Chloro)  
Class : 9  
Subsidiary risk : ENVIRONM.  
Packing group : III  
Labels : 9 (ENVIRONM.)  
EmS Code : F-A, S-F  
Marine pollutant : yes

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code**

Not applicable for product as supplied.

**Domestic regulation****49 CFR**

Not regulated as a dangerous good

**Special precautions for user**

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

**SECTION 15. REGULATORY INFORMATION**

**SARA 311/312 Hazards** : Flammable (gases, aerosols, liquids, or solids)  
Carcinogenicity  
Reproductive toxicity  
Aspiration hazard  
Skin corrosion or irritation  
Serious eye damage or eye irritation  
Specific target organ toxicity (single or repeated exposure)

**SARA 302** : This material does not contain any components with a section 302 EHS TPQ.

**SARA 313** : The following components are subject to reporting levels established by SARA Title III, Section 313:

1,2,4-trimethylbenzene	95-63-6
Xylene	1330-20-7
cumene	98-82-8
2-(propyloxy)ethanol	2807-30-9

**Clean Air Act**

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The following chemical(s) are listed as HAP under the U.S. Clean Air Act, Section 112 (40 CFR 61):

Xylene	1330-20-7
cumene	98-82-8
2-(propyloxy)ethanol	2807-30-9
diantimony trioxide	1309-64-4

**US State Regulations**

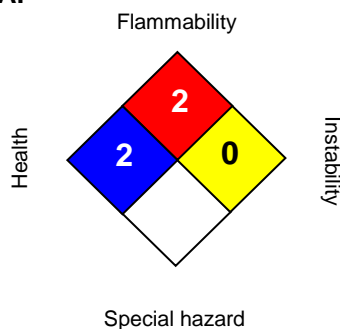
**California Prop 65** Please contact Supplier for more information.

**The ingredients of this product are reported in the following inventories:**

**TSCA** All substances listed as active on the TSCA inventory  
**DSL** All components of this product are on the Canadian DSL  
**ENCS** On the inventory, or in compliance with the inventory  
**KECI** On the inventory, or in compliance with the inventory  
**IECSC** On the inventory, or in compliance with the inventory  
 Please reach out to H.B. Fuller for further information regarding chemical inventories not listed above. **Inventories Legend** TSCA (USA), DSL (Canada), REACH(Europe), AIC (Australia), NZIoC (New Zealand), ENCS (Japan), KECI (Korea), PICCS (Philippines), IECSC (China), TWINV (Taiwan)

**SECTION 16. OTHER INFORMATION**

Prepared by: Global Regulatory Office - phone: 1-651-236-5842 - email: msds.request@hbfuller.com

**Further information**
**NFPA:**

**HMIS III:**

<b>HEALTH</b>	<b>4*</b>
<b>FLAMMABILITY</b>	<b>2</b>
<b>PHYSICAL HAZARD</b>	<b>0</b>

0 = not significant, 1 = Slight,  
 2 = Moderate, 3 = High  
 4 = Extreme, \* = Chronic

The information and recommendations set forth herein are believed to be accurate. Because some of the information is derived from information provided to the H.B. Fuller Company from its suppliers, and because the H.B. Fuller Company has no control over the conditions of handling and use, the H.B. Fuller Company makes no warranty, expressed or implied, regarding the accuracy of the data or the results to be obtained from the use thereof. The information is supplied solely for your information and consideration, and the H.B. Fuller Company assumes no responsibility for use or reliance thereon. It is

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the responsibility of the user of H.B. Fuller Company products to comply with all applicable federal, state and local laws and regulations.