

**SAFETY DATA SHEET**

REVISION DATE: 02-04-2020

SUPERSEDES: 04-10-2018

**SECTION 1: IDENTIFICATION OF THE PRODUCT AND SUPPLIER****PRODUCT INFORMATION**

PRODUCT: FOSTER 60-25  
PRODUCT DESCRIPTION: Mastic  
INTENDED USE: Adhesive  
PRODUCT IDENTIFIER: 802341PM

**COMPANY INFORMATION**

H.B. Fuller Company  
1200 Willow Lake Boulevard  
Vadnais Heights, MN 55110  
Telephone: 888-423-8553

Medical Emergency Phone Number (24 Hours): 1-888-853-1758  
Transport Emergency Phone Number (CHEMTREC): 1-800-424-9300

**SECTION 2: HAZARDS IDENTIFICATION**

**GHS Hazard  
Symbols:**



**GHS Signal Word:** Danger

**GHS Classification:** Skin Sensitisation Category 1; Reproductive Toxicity Category 1B; Specific Target Organ Systemic Toxicity (STOT) - Repeated Exposure Category 1; Flammable Liquid Category 3; Hazardous to the aquatic environment - Chronic Category 3

**GHS Hazard Phrases:** Flammable liquid and vapour.; May cause an allergic skin reaction.; May damage fertility or the unborn child.; Causes damage to organs through prolonged or repeated exposure.; Harmful to aquatic life with long lasting effects.

**GHS Precautions:**

**Safety Precautions:** Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Keep away from heat/sparks/open flames/hot surfaces. – No smoking. Keep container tightly closed. Ground/bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Do not breathe dust/fume/gas/mist/vapours/spray. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wear protective gloves/protective clothing/eye protection/face protection.

**First Aid Measures:** IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower. IF exposed or concerned: Get medical advice/attention. Get medical advice/attention if you feel unwell. Wash contaminated clothing before reuse. In case of fire: Use water spray, foam, dry chemical or carbon dioxide to extinguish.

**Storage:** Keep container tightly closed. Store in a well-ventilated place. Keep cool. Store locked up.

**Disposal:** Dispose of contents/container in accordance with local/regional/national/international

**SAFETY DATA SHEET**

---

regulation for chemical wastes.

**SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS**

---

---

| Chemical Name                   | CAS #      | PERCENT | Classification  | Note          |
|---------------------------------|------------|---------|---|---------------|
| Asphalt (petroleum)             | 8052-42-4  | 30 - 50 |   |               |
| Aliphatic petroleum distillates | 64742-88-7 | 10 - 30 | STOT RE 1; H372   |               |
| Aliphatic amine                 | 28701-67-9 | 1 - 5   | Aquatic Chronic 1; H410<br>Acute Tox. 4; H302<br>Skin Sens. 1; H317 |               |
| Crystalline silica              | 14808-60-7 | 0.1 - 1 | Carc. 1A; H350<br>STOT RE 1; H372                                   | * (see below) |
| Ethyl alcohol: CAS:64-17-5      | 64-17-5    | 0.1 - 1 | Eye Irrit. 2; H319<br>Flam. Liq. 2; H225                            |               |
| Boric acid                      | 10043-35-3 | 0.1 - 1 | Acute Tox. 4; H332<br>Repr. 1B; H360                                |               |

\*This product contains one or more materials that may be hazardous when present as an airborne dust. During normal handling of the product, the material is encapsulated within the product and will not present an exposure risk. Once the product has reached its final state and is abraded or disturbed, dusting and exposure may occur. This product contains crystalline silica. As provided, and during normal use of this product, the crystalline silica is encapsulated within the product. As such, it is considered to be inextricably bound, and not readily available for exposure. Use of this product would not subject the user to the compliance requirements of 29CFR 1910.1053 or 1926.1153.

Unlisted ingredients are not 'hazardous' per the Occupational Safety and Health Administration Hazard Communication Standard (29CFR 1910.1200) and/or are not found on the Canadian Workplace Hazardous Materials Information System ingredient disclosure list. See Section 8 for exposure limit guidelines.

**SECTION 4: FIRST AID MEASURES**

---

---

**IF IN EYES:** Flush eyes with plenty of water for at least 20 minutes retracting eyelids often. Tilt the head to prevent chemical from transferring to the uncontaminated eye. Get immediate medical attention.

**IF ON SKIN:** Wash with soap and water. Remove contaminated clothing and launder. Get medical attention if irritation develops or persists.

**IF INHALED:** Remove to fresh air. Call a physician if symptoms persist.

**IF SWALLOWED:** Do not induce vomiting. Seek medical attention if symptoms develop. Provide medical care provider with this MSDS.

**SECTION 5: FIRE FIGHTING MEASURES**

---

---

**EXTINGUISHING MEDIA:**

Use water spray, foam, dry chemical or carbon dioxide.

**UNUSUAL FIRE AND EXPLOSION HAZARDS:**

Vapors are heavier than air and can travel to a source of ignition and flash back.

**SPECIAL FIRE FIGHTING INSTRUCTIONS:**

Persons exposed to products of combustion should wear self-contained breathing apparatus and full protective equipment.

**HAZARDOUS COMBUSTION PRODUCTS:**

Carbon dioxide, Carbon monoxide Sulfur containing gases  
Nitrogen containing gases

**SECTION 6: ACCIDENTAL RELEASE MEASURES**

---

---

### SAFETY DATA SHEET

**SPECIAL PROTECTION:** Exposure to the spilled material may be irritating or harmful. Follow personal protective equipment recommendations found in Section 8 of this MSDS. Additional precautions may be necessary based on special circumstances created by the spill including; the material spilled, the quantity of the spill, the area in which the spill occurred. Evaporation of volatile substances can lead to the displacement of air creating an environment that can cause asphyxiation.

**METHODS FOR CLEAN-UP:** Scrape up and place in disposal container. Shut off ignition sources; including electrical equipment and flames. Do not allow smoking in the area.

Transport Emergency Phone Number (CHEMTREC): 1-800-424-9300

### SECTION 7: HANDLING AND STORAGE

**Handling:** Avoid contacting and avoid breathing the material. Use only in a well ventilated area.  
Keep away from heat, sparks and flame.  
Wash thoroughly after handling.  
Keep container closed.  
Emptied container retains vapor and product residue.  
Observe all labeled precautions until container is cleaned.  
Drums of this material should be grounded when pouring.  
**DO NOT CUT OR WELD ON OR NEAR THIS CONTAINER.**

**Storage:** Store in a cool, dry, ventilated location. Keep away from heat and flame. Keep container closed.

Consult the Technical Data Sheet for specific storage instructions.

### SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

#### EXPOSURE LIMITS:

| Chemical Name       | Note          | ACGIH EXPOSURE LIMITS   | OSHA PEL   |
|---------------------|---------------|---|--|
| Asphalt (petroleum) |               | 0.5 mg/m <sup>3</sup> TWA (fume, inhalable particulate matter, as benzene-soluble aerosol)  | Not established  |
| Talc, non-fibrous   | * (see below) | 2 mg/m <sup>3</sup> TWA (particulate matter containing no asbestos and <1% crystalline silica, respirable particulate matter)   | Not established  |
| Cellulose           | * (see below) | 10 mg/m <sup>3</sup> TWA  | 15 mg/m <sup>3</sup> TWA (total dust); 5 mg/m <sup>3</sup> TWA (respirable fraction)   |
| Crystalline silica  | * (see below) | 0.025 mg/m <sup>3</sup> TWA (respirable particulate matter)   | ((250)/(%SiO <sub>2</sub> + 5) mppcf TWA (respirable)); ((10)/(%SiO <sub>2</sub> + 2) mg/m <sup>3</sup> TWA (respirable)); ((30)/(%SiO <sub>2</sub> + 2) mg/m <sup>3</sup> TWA (total dust)) |
| Boric acid          |               | 2 mg/m <sup>3</sup> TWA (inhalable particulate matter, listed under Borate compounds, inorganic)<br>6 mg/m <sup>3</sup> STEL (inhalable particulate matter, listed under Borate compounds, inorganic) | Not established  |

**SAFETY DATA SHEET**

\*This product contains one or more materials that may be hazardous when present as an airborne dust. During normal handling of the product, the material is encapsulated within the product and will not present an exposure risk. Once the product has reached its final state and is abraded or disturbed, dusting and exposure may occur. This product contains crystalline silica. As provided, and during normal use of this product, the crystalline silica is encapsulated within the product. As such, it is considered to be inextricably bound, and not readily available for exposure. Use of this product would not subject the user to the compliance requirements of 29CFR 1910.1053 or 1926.1153.

**ENGINEERING CONTROL METHODS:**

|                         |  |
|-------------------------|--|
| VENTILATION:            | General room ventilation might be required under normal conditions of use.   |
| EYE PROTECTION:         | Wear safety glasses with side shields when handling this product. Wear additional eye protection such as chemical splash goggles and/or face shield when the possibility exists for eye contact with splashing or spraying liquid, or airborne material. Have an eye wash station available. |
| SKIN PROTECTION:        | Avoid skin contact by wearing chemically resistant gloves and long sleeved shirt. An apron may be appropriate if splashing can occur.  |
| GLOVES:                 | Nitrile  |
| RESPIRATORY PROTECTION: | No respiratory protection required under normal conditions of use. Respirators should be selected by and used following requirements found in OSHA's respirator standard (29 CFR 1910.134).  |

**SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES**

|  |                              |
|--|------------------------------|
| PHYSICAL STATE:  | Semi-solid                   |
| COLOR:   | Black                        |
| ODOR:  | Solvent Mild                 |
| ODOR THRESHOLD:  | Not established              |
| pH:  | Not established              |
| FREEZING/MELTING POINT (deg. C):   | Not established              |
| BOILING POINT (deg. C):  | Not established              |
| FLASH POINT:   | 42°C; 108°F TCC              |
| EVAPORATION RATE:  | Not established              |
| FLAMMABILITY:  | Not a flammable solid or gas |
| UPPER EXPLOSIVE LIMIT (% in air):  | Not established              |
| LOWER EXPLOSIVE LIMIT (% in air):  | Not established              |
| VAPOR PRESSURE (mm Hg):  | Not established              |
| VAPOR DENSITY:   | Not established              |
| WEIGHT PER GALLON (lbs.):  | 9.80                         |
| SPECIFIC GRAVITY:  | 1.180                        |
| SOLUBILITY:  | Not established              |
| OCTANOL/WATER COEFFICIENT:   | Not established              |
| AUTOIGNITION TEMPERATURE:  | Not established              |
| DECOMPOSITION TEMPERATURE:   | Not established              |
| VISCOSITY:   | No data available.           |
| SOLIDS (% by weight):  | 79.0                         |
| VOC, weight percent  | 21.73                        |
| VOC, U.S. EPA Method 24, less water and exempt solvents (theoretically determined) | 256g/liter of material       |

**SECTION 10: STABILITY AND REACTIVITY**

|            |                                 |
|------------|---------------------------------|
| STABILITY: | Stable under normal conditions. |
|------------|---------------------------------|

---

**SAFETY DATA SHEET**


---

CHEMICAL INCOMPATIBILITY: Not established  
 HAZARDOUS POLYMERIZATION: Will not occur.  
 HAZARDOUS DECOMPOSITION PRODUCTS: Sulfur containing gases Carbon monoxide, carbon dioxide Nitrogen containing gases

---

**SECTION 11: TOXICOLOGICAL INFORMATION**


---

**Component Toxicity / Toxicology Data:**

| COMPONENT NAME                  | LD50/LC50   |
|---------------------------------|---|
| Asphalt (petroleum)             | Dermal LD50 Rabbit > 2,000.00 mg/kg   |
| Aliphatic petroleum distillates | Inhalation LC50 Rat > 5.28 mg/l   |
| Cellulose                       | Oral LD50 Rat > 5 g/kg<br>Inhalation LC50 Rat > 5,800.00 MG/M3<br>Dermal LD50 Rabbit > 2,000.00 mg/kg |
| Aliphatic amine                 | Oral LD50 Rat 1,216 mg/kg   |

**This product is a mixture. Unless noted, the information below is based on components.**

Skin corrosion/ irritation: No irritation hazard in normal industrial use.

Serious eye damage / irritation :No irritation hazard in normal industrial use.

Respiratory / skin sensitization: May cause an allergic skin reaction.

Germ cell mutagenicity: No data available.

Carcinogenicity: Contains a material that may cause cancer.

Reproductive toxicity: Contains a substance that is a possible reproductive hazard based on animal studies.

Specific target organ toxicity -single exposure: No data available.

Respiratory irritation / Narcotic effects: No data available.

Specific target organ toxicity -repeated exposure: Causes damage to organs through prolonged or repeated exposure.

Target organs potentially affected by exposure: Skin Lungs Central nervous system Reproductive system

Aspiration hazard: Not an aspiration hazard.

Medical Conditions Aggravated by Exposure: Skin disease including eczema and sensitization, Lung disease

---

**SECTION 12: ECOLOGICAL INFORMATION**


---

OVERVIEW: No ecological information available for this product.

MOBILITY: No data available.

PERSISTENCE: No data available.

BIOACCUMULATION: No data available.

**This product has not been tested for ecological effects. Relevant information for components is listed below:**

| Component:                      | Ecotoxicity values:  |
|---------------------------------|--|
| Aliphatic petroleum distillates | <b>Acute Toxicity (Fish):</b> Not established<br><b>Acute Toxicity (Daphnia):</b> EC50 48 h Daphnia magna >100 mg/L (IUCLID)<br><b>Acute Toxicity (Algae):</b> EC50 96 h Pseudokirchneriella subcapitata 450 mg/L (IUCLID) |

**SAFETY DATA SHEET**

---

**SECTION 13: DISPOSAL CONSIDERATIONS**

---

This product meets the definition of hazardous waste under the U.S. EPA Hazardous Waste Regulations 40 CFR 261. It is ignitable waste class D001. Disposal via incineration is recommended. Consult your state, local, or provincial authorities for more restrictive requirements.

**SECTION 14: TRANSPORT INFORMATION**

---

Consult Bill of Lading for transportation information.

US DOT: NOT REGULATED  
IATA: NOT REGULATED  
IMDG: NOT REGULATED

**SECTION 15: REGULATORY INFORMATION**

---

**INVENTORY STATUS**

U.S. EPA TSCA: This product is in compliance with the Toxic Substances Control Act's Inventory requirements.

CANADIAN CEPA DSL: The components of this product are included on the DSL or are exempt from DSL requirements.

EUROPEAN REACH: As a result of the introduction of REACH into Europe, this product cannot be imported into Europe unless the REACH requirements are met.

AUSTRALIA AICS: This product is in compliance with the Australian Inventory of Chemical Substances requirements.

JAPAN ENCS: This product is in compliance with the Japanese Existing and New Chemical Substances requirements.

PHILIPPINES: This product is in compliance with the Philippine Inventory of Chemicals and Chemical Substances requirements.

CHINA IECSC INVENTORY: This product is in compliance with the Inventory of Existing Chemical Substances in China (IECSC) requirements.

If you need more information about the inventory status of this product call 651-236-5858.

This product may contain chemical substances that are regulated for export by various government agencies (such as the Environmental Protection Agency, the Bureau of Industry and Security, or the Drug Enforcement Administration, among others). Before exporting this product from the USA or Canada, we recommend you contact us at [reg.request@hbfuller.com](mailto:reg.request@hbfuller.com) to request an export review.

**FEDERAL REPORTING**

\*This product contains one or more materials that may be hazardous when present as an airborne dust. During normal handling of the product, the material is encapsulated within the product and will not present an exposure risk. Once the product has reached its final state and is abraded or disturbed, dusting and exposure may occur. This product contains crystalline silica. As provided, and during normal use of this product, the crystalline silica is encapsulated within the product. As such, it is considered to be inextricably bound, and not readily available for exposure. Use of this product would not subject the user to the compliance requirements of 29CFR 1910.1053 or 1926.1153.

**EPA SARA Title III Section 313**

Unless listed below, this product does not contain toxic chemical(s) subject to the reporting requirements of section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA) and 40CFR part 372. EPA has advised that when a percentage range is listed the midpoint may be used to fulfill reporting obligations.

Print Date: 02-04-2020

FOSTER 60-25  
802341PM**SAFETY DATA SHEET**

| Chemical Name | CAS# | % |
|---------------|------|---|
|---------------|------|---|

**STATE REPORTING**

Proposition 65, The Safe Drinking Water and Toxic Enforcement Act of 1986:

Unless listed below, this product does not contain known levels of any chemical known to the State of California to cause cancer or reproductive harm.

| Chemical Name/List  | CAS        | Percent |
|---------------------|------------|---------|
| Quartz (Carcinogen) | 14808-60-7 | 0.1 - 1 |

**Substances of Very High Concern (SVHC) Content:**

Unless listed below, this product does not contain SVHC's at 0.1% or greater, as of the version date of this SDS.

Boric acid

Boric acid

**SECTION 16: OTHER INFORMATION**

SDS VERSION DATE: 02-04-2020

This Safety Data Sheet is prepared to comply with the United States Occupational Safety and Health Administration (OSHA) Hazard Communication Standard (29 CFR 1910.1200) and the Canadian Workplace Hazardous Materials Information System (WHMIS).

HMIS RATING: HEALTH -- 2 FLAMMABILITY -- 2 REACTIVITY -- 0

See SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION for personal protective equipment recommendations.

Prepared by: The Global Regulatory Department

Phone: 651-236-5842

The information and recommendations set forth herein are believed to be accurate. Because some of the information is derived from information provided to H.B. Fuller Construction Products, Inc. from its suppliers, and because H.B. Fuller Construction Products, Inc. has no control over the conditions of handling and use, H.B. Fuller Construction Products, Inc. makes no warranty, expressed or implied, regarding the accuracy of the data or the results to be obtained from the use thereof. The information is supplied solely for your information and consideration, and H.B. Fuller Construction Products, Inc. assumes no responsibility for use or reliance thereon. It is the responsibility of the user of H.B. Fuller Construction Products, Inc. products to comply with all applicable federal, state and local laws and regulations.