**CHIL-TUFF™ CP-181-1**

**HVAC Duct Sealant**

**INDOOR / OUTDOOR WATER-BASED DUCT SEALANT AND MASTIC**

**DESCRIPTION**

CHIL-TUFF™ CP-181-1 is a fibrated, water-based duct sealant and mastic for use on heating, ventilating and air conditioning duct systems. It is easily applied by brush and will not drip or sag. When dry, it forms a tough, flexible, UV- and water-resistant air seal.

**USES**

CHIL-TUFF™ CP-181-1 is used to seal all high, medium and low pressure HVAC systems including metal and flexible ductwork and fiberglass duct board. Application by trowel or brush readily fills the joints of round or rectangular, ductwork, diffusers, and mixing boxes. CP-181-1 can also be used as a duct closure mastic for vapor sealing ASJ, FRK and FSK jackets and board facings at joints, laps and over staple and weld pin punctures.

**ADVANTAGES**

- Water-based for personal & environmental safety.
- Application is quick & easy for economical installation.
- Dries firmly & forms a strong, resilient, fibrated seal.
- Creates a permanently flexible seal (even when system cycles between high & low temperatures).
- Resistant to fire, oxidation, cracking, moisture, & water.
- Long service life, both indoors and out
- Quick & efficient clean of tools with hot water when sealant is wet.

**LIMITATIONS**

- Store and apply between 40°F (4°C) and 100°F (38°C); protect from freezing.
- To resist rain washoff, allow at least 16 hours drying time above 40°F (4°C), with a relative humidity of 50%.
- Always test foil and paper facings for acceptable adhesion.
- Outdoor horizontal surfaces must always drain completely. A pitch of at least ¼ inch per foot (2 cm/m) is required.
- Mechanical fasteners of the type and number normally used for duct assemblies are required to provide rigidity to the duct system.

**CERTIFIED**

- MAS Certified Green®
- California Dept. of Public Health Standard Method v1.2
- VOC Emissions and Content requirements to contribute to LEED v4 EQ Credit: Low Emitting Materials – Paints and Coatings
- VOC Content: 40 g/l, less water and exempt solvents
- Collaborative for High Performance Schools EQ 7.1

**COLOR**

Gray

**AVERAGE WET WEIGHT (ASTM D1475)**

11.6 lbs. (1.35 kg/l)

**AVERAGE NON-VOLATILE (ASTM D2369)**

69% by weight, 55% by volume

**SERVICE TEMPERATURE RANGE**

Temperature to which dry film is subjected.

20°F to 200°F (-7°C to 93°C)

**DRYING TIME**

To Touch: 2 hours
Through: 16 – 24 hours

Temperature, humidity and film thickness will affect drying time.

**COVERAGE**

Varies with substrate.

50 sq. ft./U.S. gallon (1.22 m²/liter)

**FUNGAL GROWTH RESISTANCE (ASTM G21)**

Rating = 0, no fungal growth on surface

**SHORE HARDNESS (ASTM D2240)**

Type A: 80

**WATER VAPOR PERMEANCE (TYPICAL AVERAGE)**

ASTM E96, PROCEDURE A: 0.45 perms (0.30 metric perms) at 35 mils (0.9 mm) dry thickness

**CLEAN UP**

Warm, soapy water

**SURFACE BURNING CHARACTERISTICS (ASTM E84)**

**UL 181B-M**

6P84

**ALSO CLASSIFIED for**

Surface Burning Characteristics

Applied to ¼” Inorganic Reinforced Cement Board

| Flame Spread: | 5 |
| Smoke Developed: | 0 |

Tested as applied in two 2 in. wide strips spaced 8 in. on center at a coverage rate of 25 sq. ft./gal.

**312U**

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**H.B. Fuller Construction Products Inc.**

Customer Service
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Fax
800-952-2368
Suggested Specifications

Application Guide and Suggested Procedures

MATERIAL PREPARATION
All surfaces where sealant will be applied must be clean, dry, and free of oil or grease prior to application. Do not thin. Keep container closed when not in use.

APPLICATION
UL 181B MASTIC CLOSURE OF UL 181 FLEXIBLE AIR DUCTS:
Apply to clean, dry, oil-free surfaces by brush, trowel or power extrusion. Uniformly brush out a 2" wide coat over the joint, at the nominal rate of 2 gal./100 sq. ft. (0.8 l/m²). Total coverage rate to be 45 – 55 sq. ft./gal. (1.1 – 1.4 m²/l). Allow the completed joint to dry at least 24 hours above 70°F (21°C) before pressure testing. High humidities (over 70%) and/or cooler temperatures may retard drying. Total wet film thickness to be 32 mils ± 3 mils.

MASTIC CLOSURE OF RIGID FIBERGLASS INSULATION:
Apply to the surface by brush, trowel or power extrusion. Uniformly brush out a 3” – 4” wide tack coat over the stapled and smoothed joint, at the nominal rate of 1 gal./100 sq. ft. (0.4 l/m²). Allow the completed joint to dry at least 24 hours above 70°F (21°C) before pressure testing. High humidities (over 70%) and/or cooler temperatures may retard drying. Total (mastic plus scrim plus mastic) wet film thickness to be 32 mils. Fiberglass scrim to be 5 mils thick, 20 x 10 plain weave weighing 1.75 oz/yd² (59 g/m²).

OTHER SEALING APPLICATIONS:
Apply a continuous film of CP-181-1 Duct Sealant over all areas of the indoor or outdoor metal and flexible duct systems where air leakage may occur. A brush may be used to work the sealant into joints and remove excess. On spiral ducts, apply a coat of CP-181-1 to the male end of the coupling prior to fitting the straight run of spiral duct over it. Brush excess CP-181-1 over the joint to complete the seal. Screw holes and flanges should also be sealed with a coat of CP-181-1. Apply at a rate of 2 gal./100 sq. ft. (0.8 l/m²) over ASJ, FRK and FSK jackets and board facings at joints, laps and over staple and weld pin punctures.

POWER EXTRUSION:
CP-181-1 Duct Sealant may be applied using a wide variety of power (pressure) extrusion equipment suitable for use with water-based sealants. It is a soft buttery gel with a typical viscosity range of 130,000 – 160,000 cps. Corrosion resistant pumps and fittings are suggested.

CLEAN UP
Use fresh water to clean brushes and equipment before product dries. Dry product may be removed with hot soapy water or strong solvents such as chlorinated solvent (non-flammable) or xylol (flammable).

CUSTOMER SERVICE: 800-832-9002

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ADEQUATE TESTS: The information contained herein we believe is correct to the best of our knowledge and tests. The recommendations and suggestions herein are made without guarantee or representation as to results. We recommend that adequate tests be performed by you to determine if this product meets all of your requirements. The warranted shelf life of our products is twelve months from date of shipment to the original purchaser or as otherwise provided on the certificate of analysis.

For professional use only. Keep out of reach of children. Consult Safety Data Sheet and container label for further information.

Childers PDS CP-181-1 R0519