

## PROPERTIES

**COLOR:**  
Cream

**APPLICATION CONSISTENCY:**  
Spray, brush or roller

**AVERAGE WEIGHT / U.S. GALLON:**  
10.5 lbs. (1.26 kg/l)

**AVERAGE NON-VOLATILE:**  
54% by volume (64% by weight)

**COVERAGE RANGE:**  
(Subject to type of surface and nature of material to be bonded.)

**Spray Application:**  
300-600 sq. ft. /gal.  
(7.4 to 14.7 m<sup>2</sup>/l)  
Roller and Brush:  
150-600 sq. ft./gal. (3.7-14.7 m<sup>2</sup>/l)

**BONDING TIME RANGE (FSTM 66):**  
(Depending upon temperature and humidity)  
Contact Bond: 15 minutes to 2 hours  
Single Surface Wet Bond: 0-15 minutes

**SERVICE TEMPERATURE LIMITS:**  
-20°F to 200°F (-29°C to 98°C)

**WET FLAMMABILITY (ASTM D 3278):**  
No flash to boiling 212°F (100°C)

**SURFACE BURNING CHARACTERISTICS (ASTM E 84):**  
Flame Spread: 0  
Smoke Developed: 0  
Tested at coverage rate of 200 sq. ft./gal. (4.9 m<sup>2</sup>/l).  
Applied to 1/4 inch (6.4 mm) inorganic reinforced cement board. The flame spread may vary at different product thicknesses and/or when applied over other surfaces.

**QUICK-TACK ADHESIVE** is produced under the classification and follow-up service of Underwriter's Laboratories, Inc.

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## FOSTER QUICK-TACK™ ADHESIVE



**FOSTER QUICK-TACK** Adhesive is a high tack, rapid setting water-base adhesive designed for bonding low density (up to 3#/cu. ft.) duct liner, duct wrap and fibrous glass insulations to painted or unpainted steel, galvanized or aluminum surfaces.

**QUICK-TACK** Adhesive is a solvent free, very low VOC synthetic elastomer emulsion. It is non-flammable when wet and fire-resistive when dry. It can be applied to either the metal or the insulation. The dry film stays moisture resistant.

**QUICK-TACK** Adhesive can also be applied as a contact bond adhesive being applied to both surfaces in areas where water entrapment may be a problem such as polystyrene to metal.

**QUICK-TACK** Adhesive is ideal for bonding fibrous glass insulation to concrete, block and other masonry surfaces in building construction.

**QUICK-TACK** Adhesive meets ASTM C916 Type II (ASC-A-7001A, Type II) and NFPA-90A and 90B 25/50 requirements.

**QUICK-TACK** meets requirements for LEED IEQ 4.1 Low-Emitting Materials, Adhesives and Sealants. Theoretical VOC: 0 g/l with no added VOC components. (<40 g/L, less water and exempt solvent analytically determined by EPA Method 24)

**QUICK-TACK** Adhesive contains no asbestos, lead or mercury compounds.

**LIMITATIONS**  
Store and apply between 40°F (4°C) and 100°F (38°C), protect from freezing until dry.

Avoid repositioning the insulation after initial placement.

Not suggested for use with roll coating machines.

Always test plastic foam insulation for warpage when using any water base adhesive.

Overhead applications may require mechanical fasteners.

# APPLICATION GUIDE FOR FOSTER QUICK-TACK™ ADHESIVE 85-60

## MATERIAL PREPARATION

Stir well, DO NOT THIN. Apply only to clean, dry, oil-free surfaces. Keep container closed when not in use.

## WET BOND APPLICATION

Apply QUICK-TACK Adhesive to the metal surface uniformly at 300-600 ft.<sup>2</sup>/gal. (7.4-14.7 m<sup>2</sup>/l). While still wet, press the insulation into place, making sure that complete contact is made with applied adhesive.

## CONTACT BOND APPLICATION

Apply QUICK-TACK Adhesive to the metal surface at 350-450 ft.<sup>2</sup>/gal (8.6-11.0 m<sup>2</sup>/l). Coat the insulation surface at 120-180 ft.<sup>2</sup>/gal (2.9-4.4 m<sup>2</sup>/l). Allow the adhesive to tack fully and allow most of the water to escape, 20-40 minutes depending on temperature and humidity. Position the two mating surfaces together and apply pressure to assure intimate contact. A hand roller is suitable for this purpose. Alternately apply the adhesive to the metal surface at a rate of 120-180 ft.<sup>2</sup>/gal (2.9-4.4 m<sup>2</sup>/l) then press the insulation into the wet adhesive. Immediately remove the insulation and allow the water to fully flash from both surfaces (30 – 120 minutes). Reinstall insulation to surface using firm pressure over the entire surface.

## BRUSH/ROLLER


Use clean equipment suitable for use with water base paints.

## SPRAY

QUICK-TACK Adhesive can be applied using a variety of conventional air atomizing and airless spray equipment. For spray equipment information, please consult Airless Spray Recommendations or contact your spray equipment supplier. Average Viscosity Range: 8,000-15,000 cps. Before using for the first time, existing spray systems must be completely cleaned and free of the old adhesive and solvents. Corrosion resistant pumps and fittings are suggested.

## CLEAN-UP

When wet, use warm (not hot) soapy water. When dry use mineral spirits (flammable) or chlorinated solvent (non-flammable).

	ADHESIVES	
	SURFACE BURNING CHARACTERISTICS	
Applied to Inorganic Reinforced Cement Board		
Flame Spread:		0
Smoke Developed:		0
Tested as applied at a coverage rate of 200 ft <sup>2</sup> /gal		
Flash point of finished adhesive (closed cup) no flash to boiling.		
312U		

## CUSTOMER SERVICE: 800-832-9002

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ADEQUATE TESTS: The information contained herein we believe is correct to the best of our knowledge and tests. The recommendations and suggestions herein are made without guarantee or representation as to results. We recommend that adequate tests be performed by you to determine if this product meets all of your requirements. The warranted shelf life of our products is six months from date of shipment to the original purchaser.

**For professional use only. Keep out of reach of children.  
Consult Material Safety Data Sheet and container label for further information.**