

Childers° Selection and Specification Guide to HVAC Adhesives and Sealants

Product Name and General Description	Volatile Component	Product Application	Color	Coverage	Service Temperature	Clean-up	Specification Met
CP-122 Chil-Grab TM A fast tacking, non-flammable adhesive creating an exceptionally strong bond. Adheres low density fibrous and some plastic foam insulations to galvanized steel and aluminum ductwork. Also adheres vapor barrier facing materials to insulations.	Non-flammable Solvent	Brush Spray	Blue	450 to 600 sq. ft./U.S. gal. (11.0 to 14.7 sq. m/liter)	-30°F to 160°F (-34°C to 71°C)	Xylol or Chlorinated Solvent	U.L. Classified and tested according to ASTM E-84. NFPA Standard 90-A & 90-B. Meets ASTM C-916, Type 2.
CP-124 Chil-Grab TM A fast tacking, flammable adhesive designed for economical spray application. Creates a strong bond. Adheres low density fibrous and some plastic foam insulations to galvanized steel and aluminum ductwork. Also adheres vapor barrier facing materials to insulations.	Solvent	Brush Spray	Red	200 to 400 sq. ft./U.S. gal. (4.9 to 9.8 sq. m/liter)	-20°F to 200°F (-29°C to 93°C)	Xylol or Chlorinated Solvent	U.L. Classified and tested according to ASTM E-84. NFPA Standard 90-A & 90-B. Meets ASTM C-916, Type 4.
CP-125-1 Chil-Line™ An economical water based HVAC adhesive that adheres low density fibrous insulations to underlying metal substrates prior to final securement. Test with plastic foam or expanded rubber insulations prior to using.	Water	Brush Spray Roller Duct Liner Machine	Gray	200 sq. ft./U.S. gal. (4.9 sq. m/liter)	-20°F to 200°F (-29°C to 93°C)	Hot Soapy Water	U.L. Classified and tested according to ASTM E-84. NFPA Standard 90-A & 90-B. Meets ASTM C-916, Type 2.
CP-127 Chil-Quik TM A fast tacking water based emulsion-type adhesive. Creates an exceptionally strong and long lasting bond. Adheres low density fibrous insulations to galvanized steel and aluminum ductwork as well as bonding vapor barrier jacketing and facing materials to fibrous insulations.	Water	Brush Spray Roller Duct Liner Machine	White, Dries Clear	200 to 600 sq. ft./U.S. gal. (4.9 to 14.7 sq. m/liter)	-20°F to 200°F (-29°C to 93°C)	Hot Soapy Water	U.L. Classified and tested according to ASTM E-84. NFPA Standard 90-A & 90-B. Meets ASTM C-916, Type 2.
CP-135 Chil-Spred TM Combination protective coating and lagging adhesive. Protects underlying insulation in areas subject to mechanical abuse. Coats and adheres fabrics, such as canvas and lagging cloths, to air conditioning equipment and ductwork. Also used in joints and edges of fibrous duct liner insulation to help prevent air erosion of the fibers.	Water	Trowel Brush Roller Spray	White & Black	80 to 100 sq. ft/U.S. gal. (2.0 to 2.4 sq m/I) on Fabrics	-20°F to 180°F (-29°C to 83°C)	Hot Soapy Water	NFPA Standard 90-A & 90-B.
CP-140 Chil-Fil TM Economical flammable solvent based duct sealant seals joints and openings in galvanized steel, aluminum, and other metal ductwork. Dries quickly to help maximize production rates. Creates a strong seal.	Solvent	Brush Caulk	Gray	35 sq. ft./U.S. gal. (0.9 sq. m/liter) 125 lineal ft./cartridge- ½" bead	-10°F to 200°F (-23°C to 93°C)		U.L. Classified and tested according to ASTM E-84. NFPA Standard 90-A & 90-B.
CP-145A/146 Chil-Flex TM Waterbased duct sealant seals joints and openings in galvanized steel, aluminum, and other metal ductwork, as well as associated equipment. Sets up quickly, and forms a strong, permanently flexible air-tight seal. Also for sealing Flex ducts to rigid connectors.	Water	Brush Caulk	Gray	50 sq. ft./U.S. gal. (1.2 sq. m/liter) 125 lineal ft./cartridge- 1/8" bead	-20°F to 200°F (-29°C to 93°C)	Water	U.L. Classified and tested according to ASTM E-84. NFPA Standard 90-A & 90-B. BS 476 class "O" UL181B-M.
CP-148 Chil-Duct TM A fibrated duct sealant and mastic for use on all HVAC duct systems. Will not drip or sag and dries to a tough, flexible, UV and water resistant air seal. Seals high through low pressure HVAC systems, including metal and flexible duct work and fiberglass duct board. Use also as a duct closure mastic.	Water	Brush Trowel Spray	Gray	50 sq. ft./U.S. gal. (1.2 sq. m/liter)	20°F to 200°F (-7°C to 93°C)	Warm Soapy Water	U.L. Classified and tested according to ASTM E-84. NFPA Standard 90-A & 90-B. BS 476 class "0" UL181B-M.
ComfortSeal™ 181 Used to form an airtight seal on all U.L. 181 listed rigid fiberglass and/or flexible HVAC air ducts. HVAC air ducts must be sealed properly in order to function efficiently. ComfortSeal™ 181 seals air duct seams, joints and termina- tions to eliminate inefficient and costly air leaks.	Water	Brush	Blue	50 sq. ft./U.S. gal. (1.25 sq. m/liter)	0°F to 265°F (-18°C to 129°C)	Water	U.L. 181-A-M, U.L. 181-B-M ASTM E-84, NFPA Standard 90-A & 90-B. Meets Florida State Energy codes.

Adhesives

Glass Fiber Insulation

Adhering Insulation to Metal Ducts and Equipment

CHIL-GRAB™ CP-122 Spray CHIL-GRIP™ CP-124 Spray

CHIL-LINETM CP-125-1 Brush/Spray/Roller/Duct Liner Machine

CHIL-QUIK™ CP-127 Brush/Spray/Roller/Duct Liner Machine

Adhering Vapor Barrier Facings and Jacketings to Insulation

CHIL-GRAB™ CP-122 Spray CHIL-GRIP™ CP-124 Spray

CHIL-LINE™ CP-125-1 Brush/Spray/Roller/Duct Liner Machine CHIL-QUIK™ CP-127 Brush/Spray/Roller/Duct Liner Machine

Polyurethane/Polyisocyanurate/Expanded Rubber Insulations

Adhering Insulation to Metal Ducts and Equipment

CHIL-GRAB™ CP-122 Spray CHIL-GRIP™ CP-124 Spray

Adhering Vapor Barrier Facings and Jacketings to Insulation

CHIL-GRAB™ CP-122 Spray CHIL-GRIP™ CP-124 Spray

Duct Sealants

Galvanized Steel, Aluminum, and other Metal

Sealing Joints and Small Openings

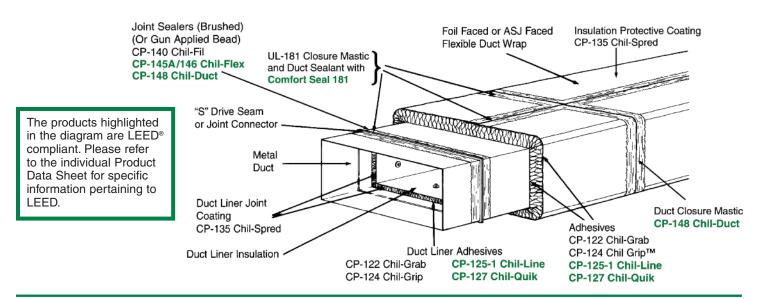
CHIL-FIL™ CP-140 Brush/Caulk
CHIL-FLEX™ CP-145A/CP-146 Brush/Caulk
CHIL-DUCT™ CP-148 Brush/Trowel/Spray

Fiberglass Duct Board

Sealing Joints and Laps of Facings

CHIL-DUCT™ CP-148 Brush/Trowel/Spray COMFORT SEAL™ 181 Brush

HVAC Duct System



General Information

- 1. Recommendations made in this selection and specification guide are general in nature and scope. Please refer to the individual Product Data Sheet for complete product information and recommendations to assure the proper product selection.
- 2. Adhesive use should be predicated upon the user testing the suitability of the adhesive for the particular insulation and application desired.

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